



Mounting supplies

- A A drill adaptor(s)
- B A tube copper grease
- C A white pencil
- D A special drill can
- E EPDM glue
- F EPDM sealing strip
- G Fix accessories



Chemical anchor capsules and turn moments

Type	Bore hole Ø mm	Deep mm	max. Nm
M 8	10	80	10
M 10	12	90	20
M 12	14	110	40

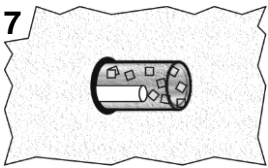
For installation of the chemical anchors follow the guide provided with the product separately!

Specified cure end temperature time in the bore hole

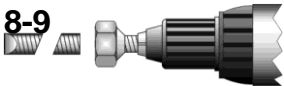
Temp. °C	Mins	Hours
20 tot >	10	
10 tot 20	20	
0 tot 10		1
- 5 tot 0		5



- 1 **Check : The concrete for firmness, flatness and level. Max. tolerance 2 mm per meter.**
- 2 Install the fitting level in front of the bore/intake.
- 3 Pilot drill the mounting holes at either side of the top face.



- 4 Remove the fitting.
- 5 Drill the mounting holes to the recommended depth.
- 6 Clean the fixing holes.
- 7 Fit the chemical anchor capsules.
- 8 Apply copper grease to **the nut side** of the studs.
- 9 Insert the studs using a hammer drill with attachment fitted.
- 10 **Remove !** any excessive chemical mixture around the studs.
- 11 Allow the chemical anchors to cure for the specified time.



- 12 Install the fitting.
- 13 Fasten the nuts by hand.
- 14 Pilot drill all other mounting holes.
- 15 **See more at points 4 up to and including 11.**
- 16 Make sure the fixing surfaces are clean and dry.
- 17 Mark the centre lines of the mounting holes on the flange using a white pencil.
- 18 Apply sealing strip, first at the bottom across the full width, then with over-lengths (X) on the left and right hand sides.



- 19 Apply a generous amount of adhesive to the mating faces (Y) of the sealing strip. Press them firmly against the strip. (Z)
- 20 Using the drill bush supplied, drill attachment holes in sealing strip.
- 21 Install the fitting.
- 22 Locate the washers and the spring washers over the studs.
- 23 Tighten the nuts to the correct loading.
- 24 **Verify that the product is functioning correctly.**

