

Mounting supplies

- A** A drill adaptor(s)
- B** A tube copper grease
- C** A tube of MS Polymer sealant
- D** Fix accessories



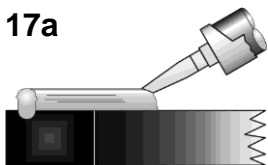
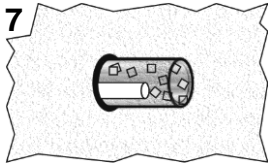
Chemical anchor capsules and turn moments

Type	Bore hole Ø mm	Deep mm	max. Nm
M 8	10	80	10

For installation of the chemical anchors follow the guide provided with the product separately!

Specified cure end temperature time in the bore hole

Temp. °C	Mins	Hours
20 tot >	10	
10 tot 20	20	
0 tot 10		1
- 5 tot 0		5



- 1 **Check : The concrete for firmness, flatness and level. Max. tolerance 2 mm per meter.**
- 2 Install the fitting level in front of the bore/intake.
- 3 Pilot drill the mounting holes at either side of the top face.
- 4 Remove the fitting.
- 5 Drill the mounting holes to the recommended depth.
- 6 Clean the fixing holes.
- 7 Fit the chemical anchor capsules.
- 8 Apply copper grease to **the nut side** of the studs.
- 9 Insert the studs using a hammer drill with attachment fitted.
- 10 **Remove !** any excessive chemical mixture around the studs.
- 11 Allow the chemical anchors to cure for the specified time.
- 12 Install the fitting.
- 13 Fasten the nuts by hand.
- 14 Pilot drill all other mounting holes.
- 15 **See more at points 4 up to and including 11.**
- 16 Ensure the fixing surfaces are dry and free from grease and dust.
- 17 Generously fill up the groove with MS Polymer sealant up to a minimum of 10 mm beyond the edge.
- 18 Install the fitting.
- 19 Tighten the nuts to the correct loading.
- 20 **Verify product is functioning correctly.**
- 21 Do not load kit for 20 hours (at 20 °C).